



# SAFETY DATA SHEET

THE DOW CHEMICAL COMPANY

**Product name:** UCON™ Refrigeration Lubricant 897

**Issue Date:** 03/12/2015

**Print Date:** 06/17/2015

THE DOW CHEMICAL COMPANY encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

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## 1. IDENTIFICATION

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**Product name:** UCON™ Refrigeration Lubricant 897

### **Recommended use of the chemical and restrictions on use**

**Identified uses:** Selection of the appropriate polyglycol product for a specific application requires knowledge of the fluid requirements of the application, awareness of the most important of these requirements, and a match-up with the properties of the various polyglycol materials. Polyglycol products can be formulated for use in numerous industry applications such as hydraulic fluids, quenchants, compressor and refrigeration lubricants, heat transfer fluids, machinery lubricants, solder assist fluids, metalworking lubricants, textile finishing, etc. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

### **COMPANY IDENTIFICATION**

THE DOW CHEMICAL COMPANY  
2030 WILLARD H DOW CENTER  
MIDLAND MI 48674-0000  
UNITED STATES

### **Customer Information Number:**

800-258-2436

SDSQuestion@dow.com

### **EMERGENCY TELEPHONE NUMBER**

**24-Hour Emergency Contact:** 800-424-9300

**Local Emergency Contact:** 800-424-9300

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## 2. HAZARDS IDENTIFICATION

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### **Hazard classification**

This material is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.

Acute toxicity - Category 4 - Oral

Reproductive toxicity - Category 2

### **Label elements**

**Hazard pictograms**



Signal word: **WARNING!**

#### Hazards

Harmful if swallowed.

Suspected of damaging fertility or the unborn child.

#### Precautionary statements

##### Prevention

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Wash skin thoroughly after handling.

Do not eat, drink or smoke when using this product.

Wear protective gloves/ protective clothing/ eye protection/ face protection.

##### Response

IF SWALLOWED: Call a POISON CENTER or doctor/ physician if you feel unwell. Rinse mouth.

IF exposed or concerned: Get medical advice/ attention.

##### Storage

Store locked up.

##### Disposal

Dispose of contents/ container to an approved waste disposal plant.

#### Other hazards

no data available

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### 3. COMPOSITION/INFORMATION ON INGREDIENTS

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This product is a mixture.

Component	CASRN	Concentration
Polypropylene glycol monomethyl ether	37286-64-9	> 95.0 %
Phosphoric acid tricresyl ester	1330-78-5	> 1.0 - < 2.0 %
7-Oxabicyclo[4.1.0]heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0]hept-3-ylmethyl ester	2386-87-0	< 1.0 %
2,6-Di-tert-butyl-p-cresol (BHT)	128-37-0	< 1.0 %

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## 4. FIRST AID MEASURES

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### Description of first aid measures

**General advice:** If potential for exposure exists refer to Section 8 for specific personal protective equipment.

**Inhalation:** Move person to fresh air; if effects occur, consult a physician.

**Skin contact:** Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation persists. Wash clothing before reuse. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands.

**Eye contact:** Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

**Ingestion:** If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

**Most important symptoms and effects, both acute and delayed:** Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

### Indication of any immediate medical attention and special treatment needed

**Notes to physician:** No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

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## 5. FIREFIGHTING MEASURES

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**Suitable extinguishing media:** Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

**Unsuitable extinguishing media:** Do not use direct water stream. May spread fire.

### Special hazards arising from the substance or mixture

**Hazardous combustion products:** During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide.

**Unusual Fire and Explosion Hazards:** Container may rupture from gas generation in a fire situation. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids.

### Advice for firefighters

**Fire Fighting Procedures:** Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound

from venting safety device or discoloration of the container. Do not use direct water stream. May spread fire. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage.

**Special protective equipment for firefighters:** Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

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## **6. ACCIDENTAL RELEASE MEASURES**

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**Personal precautions, protective equipment and emergency procedures:** Isolate area. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

**Environmental precautions:** Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

**Methods and materials for containment and cleaning up:** Contain spilled material if possible. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

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## **7. HANDLING AND STORAGE**

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**Precautions for safe handling:** Avoid prolonged or repeated contact with skin. Do not swallow. Wash thoroughly after handling. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion.

**Conditions for safe storage:** Store in the following material(s): 316 stainless steel. Carbon steel. Glass-lined container. Polypropylene. Polyethylene-lined container. Stainless steel. Teflon. This material may soften and lift certain paint and surface coatings. Use product promptly after opening. Store in original unopened container. Unopened containers of material stored beyond the recommended shelf life should be retested against the sales specifications before use. Additional storage and handling information on this product may be obtained by calling your sales or customer service contact.

**Storage stability**

**Shelf life: Use within  
24 Month**

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## **8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

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**Control parameters**

Exposure limits are listed below, if they exist.

Component	Regulation	Type of listing	Value/Notation
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2,6-Di-tert-butyl-p-cresol (BHT)	Dow IHG	TWA	10 mg/m <sup>3</sup>
	ACGIH	TWA Inhalable fraction and vapor	2 mg/m <sup>3</sup>

**Exposure controls**

**Engineering controls:** Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

**Individual protection measures**

**Eye/face protection:** Use safety glasses (with side shields).

**Skin protection**

**Hand protection:** Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Butyl rubber. Ethyl vinyl alcohol laminate ("EVAL"). Examples of acceptable glove barrier materials include: Natural rubber ("latex"). Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyvinyl chloride ("PVC" or "vinyl"). Viton. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

**Other protection:** Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

**Respiratory protection:** Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions no respiratory protection should be needed; however, if discomfort is experienced, use an approved air-purifying respirator. The following should be effective types of air-purifying respirators: Organic vapor cartridge.

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

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**Appearance**

<b>Physical state</b>	Liquid.
<b>Color</b>	Colorless to yellow
<b>Odor</b>	Mild
<b>Odor Threshold</b>	No test data available
<b>pH</b>	No test data available
<b>Melting point/range</b>	Not applicable to liquids
<b>Freezing point</b>	See Pour Point
<b>Boiling point (760 mmHg)</b>	> 200 °C (> 392 °F) <i>Calculated.</i>
<b>Flash point</b>	<b>closed cup</b> 177 °C (351 °F) <i>ASTM D 93</i>
<b>Evaporation Rate (Butyl Acetate = 1)</b>	No test data available

<b>Flammability (solid, gas)</b>	No
<b>Lower explosion limit</b>	No test data available
<b>Upper explosion limit</b>	No test data available
<b>Vapor Pressure</b>	< 0.01 mmHg at 20 °C (68 °F) <i>ASTM E1719</i>
<b>Relative Vapor Density (air = 1)</b>	>10 <i>Calculated.</i>
<b>Relative Density (water = 1)</b>	1.002 at 20 °C (68 °F) / 20 °C <i>Calculated.</i>
<b>Water solubility</b>	< 0.5 % at 20 °C (68 °F) <i>Visual</i>
<b>Partition coefficient: n-octanol/water</b>	no data available
<b>Auto-ignition temperature</b>	No test data available
<b>Decomposition temperature</b>	No test data available
<b>Kinematic Viscosity</b>	55 - 65 cSt at 40 °C (104 °F) <i>ASTM D 445</i>
<b>Explosive properties</b>	No test data available
<b>Oxidizing properties</b>	No test data available
<b>Molecular weight</b>	No test data available
<b>pour point</b>	-48 °C ( -54 °F) <i>ASTM D97</i>
<b>Volatile Organic Compounds</b>	0.00 g/L <i>EPA Method No. 24</i>

NOTE: The physical data presented above are typical values and should not be construed as a specification.

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## 10. STABILITY AND REACTIVITY

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**Reactivity:** no data available

**Chemical stability:** Stable under recommended storage conditions. See Storage, Section 7.

**Possibility of hazardous reactions:** Polymerization will not occur.

**Conditions to avoid:** Exposure to elevated temperatures can cause product to decompose. Generation of gas during decomposition can cause pressure in closed systems.

**Incompatible materials:** Avoid contact with: Strong acids. Strong bases. Strong oxidizers.

**Hazardous decomposition products:** Decomposition products depend upon temperature, air supply and the presence of other materials. Decomposition products can include and are not limited to: Aldehydes. Alcohols. Ethers. Hydrocarbons. Ketones. Organic acids. Polymer fragments.

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## 11. TOXICOLOGICAL INFORMATION

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*Toxicological information on this product or its components appear in this section when such data is available.*

**Acute toxicity**

**Acute oral toxicity**

Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury.

LD50, Rat, > 1,600 mg/kg

**Acute dermal toxicity**

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

LD50, Rabbit, > 16,000 mg/kg

**Acute inhalation toxicity**

At room temperature, exposure to vapor is minimal due to low volatility; single exposure is not likely to be hazardous. For respiratory irritation and narcotic effects: No relevant data found. As product: The LC50 has not been determined.

**Skin corrosion/irritation**

Brief contact may cause slight skin irritation with local redness.

**Serious eye damage/eye irritation**

May cause slight temporary eye irritation.  
Corneal injury is unlikely.

**Sensitization**

Contains component(s) which have caused allergic skin sensitization in guinea pigs.

For respiratory sensitization:  
No relevant data found.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

Available data are inadequate to determine single exposure specific target organ toxicity.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

For the minor component(s):  
Observations in animals include:  
May cause peripheral neuropathy (injury to nerves of the extremities).  
In animals, effects have been reported on the following organs:  
Adrenal gland.  
Testes.  
Ovaries.  
Kidney.

**Carcinogenicity**

For the minor component(s): Did not cause cancer in laboratory animals.

**Teratogenicity**

Contains component(s) which, in laboratory animals, have been toxic to the fetus only at doses toxic to the mother.

**Reproductive toxicity**

For the minor component(s): Phosphoric acid tricresyl ester. In animal studies, has been shown to interfere with fertility in males. In animal studies, has been shown to interfere with reproduction.

**Mutagenicity**

Genetic toxicity studies on tested components were predominantly negative. Genetic toxicity studies in animals were negative for component(s) tested.

**Aspiration Hazard**

Based on physical properties, not likely to be an aspiration hazard.

**COMPONENTS INFLUENCING TOXICOLOGY:****Polypropylene glycol monomethyl ether****Acute inhalation toxicity**

At room temperature, exposure to vapor is minimal due to low volatility; single exposure is not likely to be hazardous. For respiratory irritation and narcotic effects: No relevant data found.

As product: The LC50 has not been determined.

**Phosphoric acid tricresyl ester****Acute inhalation toxicity**

Vapor concentrations are attainable which could be hazardous on single exposure.

Rat, 1 Hour, Aerosol, > 11.1 mg/l

**7-Oxabicyclo[4.1.0]heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0]hept-3-ylmethyl ester****Acute inhalation toxicity**

As product: For component(s) tested. The LC50 has not been determined. LC50, Rat, male and female, 5.19 mg/l

**2,6-Di-tert-butyl-p-cresol (BHT)****Acute inhalation toxicity**

The LC50 has not been determined.

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**12. ECOLOGICAL INFORMATION**

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*Ecotoxicological information on this product or its components appear in this section when such data is available.*

**Toxicity****Acute toxicity to fish**

Material is slightly toxic to aquatic organisms on an acute basis (LC50/EC50 between 10 and 100 mg/L in the most sensitive species tested).

LC50, Pimephales promelas (fathead minnow), static test, 96 Hour, 220 mg/l, OECD Test Guideline 203 or Equivalent

**Acute toxicity to aquatic invertebrates**

EC50, Daphnia magna (Water flea), static test, 48 Hour, 49 mg/l, OECD Test Guideline 202 or Equivalent

**Toxicity to bacteria**



IC50, Bacteria, static test, 16 Hour, > 50,000 mg/l

**Persistence and degradability**

**Biodegradability:** Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

**Biodegradation:** 88.6 %

**Exposure time:** 28 d

**Method:** OECD Test Guideline 301B or Equivalent

**Bioaccumulative potential**

**Bioaccumulation:** No bioconcentration is expected because of the relatively high molecular weight (MW greater than 1000).

**Mobility in soil**

No data available.

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**13. DISPOSAL CONSIDERATIONS**

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**Disposal methods:** DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device.

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**14. TRANSPORT INFORMATION**

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**DOT**

Not regulated for transport

**Classification for SEA transport (IMO-IMDG):**

Not regulated for transport

**Transport in bulk  
according to Annex I or II  
of MARPOL 73/78 and the  
IBC or IGC Code**

Consult IMO regulations before transporting ocean bulk

**Classification for AIR transport (IATA/ICAO):**

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container

volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

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## 15. REGULATORY INFORMATION

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### OSHA Hazard Communication Standard

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Acute Health Hazard  
Chronic Health Hazard

### Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

### Pennsylvania Worker and Community Right-To-Know Act:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

### California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)

WARNING: This product contains a chemical(s) known to the State of California to cause cancer.

### Components

Propylene oxide

### CASRN

75-56-9

### United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

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## 16. OTHER INFORMATION

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### Hazard Rating System

#### NFPA

Health	Fire	Reactivity
1	1	0

### Revision

Identification Number: 101232782 / A001 / Issue Date: 03/12/2015 / Version: 9.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

**Legend**

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
Dow IHG	Dow Industrial Hygiene Guideline
TWA	8-hour, time-weighted average

**Information Source and References**

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

THE DOW CHEMICAL COMPANY urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.