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<b>SAFETY DATA SHEET</b>		Revision Date: 05/23/2015
		Print Date: 7/7/2015
		SDS Number: R0341043
Eagle One™ 20/20 GLASS CLEANER		Version: 1.0
836607		

29 CFR 1910.1200 (OSHA HazCom 2012)

## SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

### Product identifier

Trade name : Eagle One™ 20/20  
GLASS CLEANER

### Recommended use of the chemical and restrictions on use

Use of the Substance/Mixture : GLASS CLEANER

<b>Details of the supplier of the safety data sheet</b> Ashland P.O. Box 2219 Columbus, OH 43216 United States of America  EHS Customer Requests@ashland.com	<b>Emergency telephone number</b> 1-800-ASHLAND (1-800-274-5263)  <b>Regulatory Information Number</b> 1-800-325-3751  <b>Product Information</b> 614-790-3333
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## SECTION 2. HAZARDS IDENTIFICATION

### GHS Classification

Flammable liquids : Category 4

### GHS Label element

Signal Word : Warning

Hazard Statements : Combustible liquid.

Precautionary Statements : If medical advice is needed, have product container or label at hand.  
Keep out of reach of children.  
Read label before use.

#### Prevention:

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Wear protective gloves/ eye protection/ face protection.

#### Response:

In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

#### Storage:

Store in a well-ventilated place. Keep cool.

#### Disposal:

Dispose of contents/ container to an approved waste disposal

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plant.

#### Other hazards

None known.

### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature : Defatter

#### Hazardous components

Chemical Name	CAS-No.	Classification	Concentration (%)
ISOPROPANOL	67-63-0	Flam. Liq. 2; H225 Eye Irrit. 2A; H319 STOT SE 3; H336	1.41
PROPYLENE GLYCOL MONOPROPYL ETHER	1569-01-3	Flam. Liq. 3; H226 Eye Irrit. 2A; H319	1.40

### SECTION 4. FIRST AID MEASURES

General advice : No hazards which require special first aid measures.

If inhaled : If breathed in, move person into fresh air.  
If unconscious place in recovery position and seek medical advice.  
If symptoms persist, call a physician.

In case of skin contact : If on skin, rinse well with water.  
First aid is not normally required. However, it is recommended that exposed areas be cleaned by washing with soap and water.  
If on clothes, remove clothes.

In case of eye contact : Flush eyes with water as a precaution.  
Remove contact lenses.  
Protect unharmed eye.  
If eye irritation persists, consult a specialist.

If swallowed : Do not give milk or alcoholic beverages.

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Never give anything by mouth to an unconscious person.  
If symptoms persist, call a physician.

Most important symptoms  
and effects, both acute and  
delayed

: Administration of high doses of isopropanol in combination  
with known hepatotoxic chemicals resulted in enhanced liver  
toxicity in experimental animals.  
Signs and symptoms of exposure to this material through  
breathing, swallowing, and/or passage of the material through  
the skin may include:  
stomach or intestinal upset (nausea, vomiting, diarrhea)  
irritation (nose, throat, airways)  
Cough  
pain in the abdomen and lower back  
Shortness of breath  
confusion  
lung edema (fluid buildup in the lung tissue)  
Difficulty in breathing

Notes to physician

: No hazards which require special first aid measures.

## SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media

: Use extinguishing measures that are appropriate to local  
circumstances and the surrounding environment.  
Water spray  
Foam  
Carbon dioxide (CO2)  
Dry chemical

Unsuitable extinguishing  
media

: High volume water jet

Specific hazards during  
firefighting

: If product is heated above its flash point it will produce vapors  
sufficient to support combustion. Vapors are heavier than air  
and may travel along the ground and be ignited by heat, pilot  
lights, other flames and ignition sources at locations near the  
point of release.  
Do not allow run-off from fire fighting to enter drains or water  
courses.

Hazardous combustion  
products

: carbon dioxide and carbon monoxide  
toxic fumes

Specific extinguishing  
methods

:

Product is compatible with standard fire-fighting agents.

Further information

: Use a water spray to cool fully closed containers.

Special protective equipment  
for firefighters

: In the event of fire, wear self-contained breathing apparatus.

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## SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Remove all sources of ignition.  
Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed.
- Environmental precautions : Prevent further leakage or spillage if safe to do so.
- Methods and materials for containment and cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).  
Keep in suitable, closed containers for disposal.
- Other information : Comply with all applicable federal, state, and local regulations.  
Suppress (knock down) gases/vapours/mists with a water spray jet.

## SECTION 7. HANDLING AND STORAGE

- Advice on safe handling : Avoid formation of aerosol.  
Provide sufficient air exchange and/or exhaust in work rooms.  
Smoking, eating and drinking should be prohibited in the application area.  
For personal protection see section 8.  
Dispose of rinse water in accordance with local and national regulations.
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.  
Observe label precautions.  
No smoking.  
Electrical installations / working materials must comply with the technological safety standards.

## SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
ISOPROPANOL	67-63-0	TWA	200 ppm	ACGIH
		STEL	400 ppm	ACGIH
		REL	400 ppm 980 mg/m3	NIOSH/GUID E

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		STEL	500 ppm 1,225 mg/m3	NIOSH/GUIDE
		PEL	400 ppm 980 mg/m3	OSHA_TRANS
		TWA	400 ppm 980 mg/m3	TN OEL
		STEL	500 ppm 1,225 mg/m3	TN OEL

#### Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
ISOPROPANOL	67-63-0	acetone	Urine	Sampling time: End of shift at end of work week.	40 mg/l	
Remarks:	Nonspecific, Background					

**Engineering measures** : Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below exposure guidelines (if applicable) or below levels that cause known, suspected or apparent adverse effects.

#### Personal protective equipment

Hand protection

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection

: Not required under normal conditions of use. Wear splash-proof safety goggles if material could be misted or splashed into eyes.

Skin and body protection

: Wear as appropriate:  
impervious clothing  
Safety shoes  
Choose body protection according to the amount and concentration of the dangerous substance at the work place.  
Wear resistant gloves (consult your safety equipment supplier).

Hygiene measures

: Wash hands before breaks and at the end of workday.

## SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state : liquid

Colour : colourless

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Odour : characteristic  
 Odour Threshold : No data available  
 pH : Average 5.5  
 : No data available  
 Boiling point/boiling range : 180.5 °F / 82.5 °C  
 (1,013.232 hPa)  
 Calculated Phase Transition Liquid/Gas  
 Flash point : 197.01 °F / 91.67 °C  
 Method: Tag closed cup  
 Evaporation rate : No data available  
 Flammability (solid, gas) : No data available  
 Upper explosion limit : 16.9 %(V)  
 GLP: Calculated Explosive Limit  
 Lower explosion limit : 1.3 %(V)  
 GLP: Calculated Explosive Limit  
 Vapour pressure : 60.52728 hPa (25 °C)  
 Calculated Vapor Pressure  
 Relative vapour density : No data available  
 Relative density : No data available  
 Density : 1.00 g/cm3  
 Solubility(ies)  
 Water solubility : completely soluble  
 Solubility in other solvents : No data available  
 Partition coefficient: n-octanol/water : No data available  
 Thermal decomposition : No data available  
 Viscosity  
 Viscosity, dynamic : No data available  
 Viscosity, kinematic : No data available  
 Oxidizing properties : No data available

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## SECTION 10. STABILITY AND REACTIVITY

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Reactivity	: No decomposition if stored and applied as directed.
Chemical stability	: Stable under recommended storage conditions.
Possibility of hazardous reactions	: Vapours may form explosive mixture with air.
Conditions to avoid	: Heat, flames and sparks.  excessive heat Do not allow evaporation to dryness. Exposure to air or moisture over prolonged periods.
Incompatible materials	: Acids Aldehydes alkalis Amines Ethylene oxide halogenated hydrocarbons halogens isocyanates strong bases Strong oxidizing agents Do not use with aluminum equipment at temperatures above 49C or 120 degrees F.
Hazardous decomposition products	Aldehydes carbon dioxide and carbon monoxide Organic acids toxic fumes ketones

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## SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure	: Inhalation Skin contact Eye Contact Ingestion
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### Acute toxicity

Not classified based on available information.

### Components:

#### ISOPROPANOL:

Acute oral toxicity	: LD 50 (Rat): 5.84 g/kg
Acute inhalation toxicity	: LC 50 (Rat): 16000 ppm Exposure time: 4 h Test atmosphere: vapour
Acute dermal toxicity	: LD 50 (Rabbit): 12,800 mg/kg

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**PROPYLENE GLYCOL MONOPROPYL ETHER:**

Acute oral toxicity : LD 50 (Rat, male): 4,330 mg/kg  
Method: OECD Test Guideline 401

LD 50 (Rat, female): 2,490 mg/kg  
Method: OECD Test Guideline 401

Acute inhalation toxicity : LC 50 (Rat, male): > 1725 ppm  
Exposure time: 4 h  
Method: OECD Test Guideline 403  
Assessment: No adverse effect has been observed in acute inhalation toxicity tests.

Acute dermal toxicity : LD 50 (Rabbit, female): 4,330 mg/kg  
Method: OECD Test Guideline 402

LD 50 (Rabbit, male): 3,775 mg/kg  
Method: OECD Test Guideline 402

**Skin corrosion/irritation**

Not classified based on available information.

**Components:**

ISOPROPANOL:

Result: Slightly irritating to skin

**PROPYLENE GLYCOL MONOPROPYL ETHER:**

Species: Rabbit

Method: OECD Test Guideline 404

Result: Slightly irritating to skin

**Serious eye damage/eye irritation**

Not classified based on available information.

**Product:**

Remarks: Unlikely to cause eye irritation or injury.

**Components:**

ISOPROPANOL:

Result: Irritating to eyes

**PROPYLENE GLYCOL MONOPROPYL ETHER:**

Species: Rabbit

Result: Irritating to eyes

Method: OECD Test Guideline 405

**Respiratory or skin sensitisation**

Skin sensitisation: Not classified based on available information.

Respiratory sensitisation: Not classified based on available information.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

**Reproductive toxicity**

Not classified based on available information.



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**STOT - single exposure**

Not classified based on available information.

**Components:**

ISOPROPANOL:

Assessment: May cause drowsiness or dizziness.

**STOT - repeated exposure**

Not classified based on available information.

**Aspiration toxicity**

Not classified based on available information.

**Further information**

**Product:**

Remarks: No data available

**Components:**

ISOPROPANOL:

Remarks: Central nervous system

**Carcinogenicity:**

**IARC**

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

**OSHA**

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

**NTP**

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

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**SECTION 12. ECOLOGICAL INFORMATION**

**Ecotoxicity**

**Components:**

ISOPROPANOL:

Toxicity to fish : LC 50 (Fathead minnow (*Pimephales promelas*)): 5,770 - 7,450 mg/l  
Exposure time: 96 h  
Test Type: flow-through test

Toxicity to daphnia and other aquatic invertebrates : LC 50 (Water flea (*Daphnia magna*)): > 10,000 mg/l  
Exposure time: 24 h  
Test Type: static test

PROPYLENE GLYCOL MONOPROPYL ETHER:

Toxicity to fish : LC 50 (*Oncorhynchus mykiss* (rainbow trout)): > 100 mg/l  
Exposure time: 96 h  
Test Type: static test

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Toxicity to daphnia and other aquatic invertebrates : EC 50 (Water flea (Daphnia)): > 100 mg/l  
Exposure time: 48 h

Toxicity to algae : EC 50 (Green algae): 1,466 mg/l  
Exposure time: 96 h  
Test Type: Growth inhibition

#### **Persistence and degradability**

##### **Components:**

PROPYLENE GLYCOL MONOPROPYL ETHER:

Biodegradability : Biodegradation: 91.5 %  
Exposure time: 28 d  
Method: OECD Test Guideline 301A  
Remarks: Readily biodegradable

#### **Bioaccumulative potential**

##### **Components:**

ISOPROPANOL:

Partition coefficient: n-octanol/water : log Pow: 0.05

PROPYLENE GLYCOL MONOPROPYL ETHER:

Partition coefficient: n-octanol/water : log Pow: 0.621

#### **Mobility in soil**

##### **Components:**

No data available

#### **Other adverse effects**

No data available

##### **Product:**

Additional ecological information : No data available

##### **Components:**

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## **SECTION 13. DISPOSAL CONSIDERATIONS**

#### **Disposal methods**

General advice : Do not dispose of waste into sewer.  
Do not contaminate ponds, waterways or ditches with chemical or used container.  
Send to a licensed waste management company.

Dispose of in accordance with all applicable local, state and federal regulations.

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Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Empty containers should be taken to an approved waste handling site for recycling or disposal.  
Do not re-use empty containers.  
Do not burn, or use a cutting torch on, the empty drum.

#### SECTION 14. TRANSPORT INFORMATION

##### International transport regulations

##### REGULATION

ID NUMBER	PROPER SHIPPING NAME	*HAZARD CLASS	SUBSIDIARY HAZARDS	PACKING GROUP	MARINE POLLUTANT / LTD. QTY.

##### U.S. DOT - ROAD

Not dangerous goods

##### U.S. DOT - RAIL

Not dangerous goods

##### U.S. DOT - INLAND WATERWAYS

Not dangerous goods

##### TRANSPORT CANADA - ROAD

Not dangerous goods

##### TRANSPORT CANADA - RAIL

Not dangerous goods

##### TRANSPORT CANADA - INLAND WATERWAYS

Not dangerous goods

##### INTERNATIONAL MARITIME DANGEROUS GOODS

Not dangerous goods

##### INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO

Not dangerous goods

##### INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER

Not dangerous goods

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# **MEXICAN REGULATION FOR THE LAND TRANSPORT OF HAZARDOUS MATERIALS AND WASTES**

Not dangerous goods

**\*ORM = ORM-D, CBL = COMBUSTIBLE LIQUID**

Marine pollutant	no
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Dangerous goods descriptions (if indicated above) may not reflect quantity, end-use or region-specific exceptions that can be applied. Consult shipping documents for descriptions that are specific to the shipment.

## **SECTION 15. REGULATORY INFORMATION**

**SARA 311/312 Hazards** : Fire Hazard

**SARA 313 Component(s)****SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

### **Pennsylvania Right To Know**

WATER	7732-18-5	90.00 - 100.00 %
ISOPROPANOL	67-63-0	1.00 - 5.00 %

### **New Jersey Right To Know**

WATER	7732-18-5	90.00 - 100.00 %
ISOPROPANOL	67-63-0	1.00 - 5.00 %
PROPYLENE GLYCOL MONOPROPYL ETHER	1569-01-3	1.00 - 5.00 %

**California Prop 65** Proposition 65 warnings are not required for this product based on the results of a risk assessment.

**The components of this product are reported in the following inventories:**

**TSCA** : On TSCA Inventory

**DSL** : This product contains the following components listed on the Canadian NDSL. All other components are on the Canadian DSL.

**AUSTR** : On the inventory, or in compliance with the inventory

**ENCS** : Not in compliance with the inventory

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KECL : Not in compliance with the inventory

PICCS : Not in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

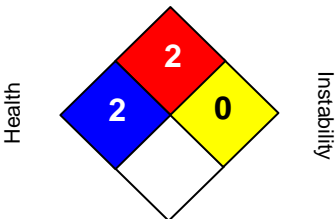
#### Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TSCA (USA)

## SECTION 16. OTHER INFORMATION

#### Further information

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NFPA:	HMIS III:						
<p>Flammability</p> <p>Health</p> <p>Instability</p> <p>Special hazard.</p> 	<table border="1"> <tr> <td><b>HEALTH</b></td><td><b>2</b></td></tr> <tr> <td><b>FLAMMABILITY</b></td><td><b>2</b></td></tr> <tr> <td><b>PHYSICAL HAZARD</b></td><td><b>0</b></td></tr> </table> <p>0 = not significant, 1 = Slight, 2 = Moderate, 3 = High 4 = Extreme, * = Chronic</p>	<b>HEALTH</b>	<b>2</b>	<b>FLAMMABILITY</b>	<b>2</b>	<b>PHYSICAL HAZARD</b>	<b>0</b>
<b>HEALTH</b>	<b>2</b>						
<b>FLAMMABILITY</b>	<b>2</b>						
<b>PHYSICAL HAZARD</b>	<b>0</b>						

#### NFPA Flammable and Combustible Liquids Classification

Combustible Liquid Class IIIA

#### Full text of H-Statements referred to under sections 2 and 3.

H225 Highly flammable liquid and vapor.

H226 Flammable liquid and vapor.

H319 Causes serious eye irritation.

H336 May cause drowsiness or dizziness.

Sources of key data used to compile the Safety Data Sheet

Ashland internal data including own and sponsored test reports

The UNECE administers regional agreements implementing harmonised classification for labelling (GHS) and transport.

The information accumulated herein is believed to be accurate but is not warranted to be whether originating with the company or not. Recipients are advised to confirm in advance of need that the

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information is current, applicable, and suitable to their circumstances. This SDS has been prepared by Ashland's Environmental Health and Safety Department (1-800-325-3751).

List of abbreviations and acronyms that could be, but not necessarily are, used in this safety data sheet :

ACGIH : American Conference of Industrial Hygienists  
 BEI : Biological Exposure Index  
 CAS : Chemical Abstracts Service (Division of the American Chemical Society).  
 CMR : Carcinogenic, Mutagenic or Toxic for Reproduction  
 FG : Food grade  
 GHS : Globally Harmonized System of Classification and Labeling of Chemicals.  
 H-statement : Hazard Statement  
 IATA : International Air Transport Association.  
 IATA-DGR : Dangerous Goods Regulation by the "International Air Transport Association" (IATA).

ICAO : International Civil Aviation Organization  
 ICAO-TI (ICAO) : Technical Instructions by the "International Civil Aviation Organization"  
 IMDG : International Maritime Code for Dangerous Goods  
 ISO : International Organization for Standardization  
 logPow : octanol-water partition coefficient  
 LCxx : Lethal Concentration, for xx percent of test population  
 LDxx : Lethal Dose, for xx percent of test population.  
 ICxx : Inhibitory Concentration for xx of a substance  
 Ecxx : Effective Concentration of xx  
 N.O.S.: Not Otherwise Specified  
 OECD : Organization for Economic Co-operation and Development  
 OEL : Occupational Exposure Limit  
 P-Statement : Precautionary Statement  
 PBT : Persistent , Bioaccumulative and Toxic  
 PPE : Personal Protective Equipment  
 STEL : Short-term exposure limit  
 STOT : Specific Target Organ Toxicity  
 TLV : Threshold Limit Value  
 TWA : Time-weighted average  
 vPvB : Very Persistent and Very Bioaccumulative  
 WEL : Workplace Exposure Level

CERCLA : Comprehensive Environmental Response, Compensation, and Liability Act  
 DOT : Department of Transportation  
 FIFRA : Federal Insecticide, Fungicide, and Rodenticide Act  
 HMIRC : Hazardous Materials Information Review Commission  
 HMIS : Hazardous Materials Identification System  
 NFPA : National Fire Protection Association  
 NIOSH : National Institute for Occupational Safety and Health  
 OSHA : Occupational Safety and Health Administration  
 PMRA : Health Canada Pest Management Regulatory Agency  
 RTK : Right to Know  
 WHMIS : Workplace Hazardous Materials Information System