








Replacement Parts




- (1) Same period as associated power sources and wire feeders.
- (2) For breakdowns or failures occurring more than 6 months after shipment the Purchaser is responsible for

**– Victor/Turbotorch New Lifetime Warranty on Victor® EDGE™ 2.0 regulators**

Warranty periods for our most popular Victor regulators, torches, and handles have been extended, including a LIFETIME Warranty on all EDGE Series 2.0 regulators.


 WARRANTY PERIOD	LIFETIME	10 YRS.	7 YRS.	3 YRS.	2 YRS.	1 YR.	90 DAY	+ LABOR
EDGE™ Series regulators	✓							
Legacy SR Series regulators		✓						
300 series torches and handles		✓						
All "G" Series regulators			✓					
400 series torches and handles			✓					
TurboTorch®				✓				
HP&I Brass Regulators/Manifolds, Oxygen Conservers, All other Victor Medical products					✓			
Steel Cylinders, Cutting Machine Motor (i.e. VCM200)						✓		
HP&I Stainless Regulators/Manifolds (non-corrosive gas), Parts in Rental Applications						✓		
HP&I Corrosive Gas Regulators/Manifolds							✓	

**– Thermal Dynamics**


 WARRANTY PERIOD	4 YRS.	3 YRS.	2 YRS.	1 YR.	90 DAY	180 DAY	+ LABOR
Cutmaster® TRUE™ (Power Source)	✓						✓
Drag-Gun® Plus, PAK® 200				✓			✓

AirCut® 15C, CutSkill® units (Power Source), Stand Off Controls, 1Torch®, SureLok®, XTR, XT / XT-301, Maximizer® torches				✓			✓
All Other "Torch and Leads" Packages						✓	✓
Replacement Repair Parts					✓		
A40i, A60i, Cutmaster A80, Cutmaster A120 (US Power Supply)	✓						✓
A40i, A60i, Cutmaster A80, Cutmaster A120 (Non US Power Supply)		✓					✓
Ultra-Cut XT™ and Auto-Cut XT™ (Power Supplies & Components)			✓				✓ 1yr.
XT™ / XT™-301 Torch (Excluding Consumable Parts)				✓			✓
Repair/Replacement Parts					✓		

– Firepower


 WARRANTY PERIOD	3 YRS.	2 YRS.	90 DAY	+LABOR
MST 3-in-1 Machines (Power Source)	✓			
TIG Welding Machines (Power Source)	✓			
OxyFuel Outfits, Tote, Torch Kit, Regulators, Cutting Attachment, Cutting Welding Handle, Straight Cutting Torch, AirFuel Torches, Auto-Darkening Helmets			✓	
MIG Guns & TIG Torches supplied with Power Source				✓

– Tweco

 WARRANTY PERIOD	1 YR.	180 DAY	90 DAY	30 DAY	+LABOR
TC and TCV Water Coolers	✓				
Professional MIG Guns (i.e. PulseMaster™ MIG Guns & PullMaster™, Spray					

Master <sup>®</sup> , Eliminator <sup>®</sup> , Supra <sup>™</sup> , Classic No. #, SEFC, etc)				✓
All Other Products (Including Fusion <sup>™</sup> MIG Guns, WeldSkill <sup>®</sup> MIG and Spool Guns)				✓
Manual products (Electrode Holders, Ground Clamps, Cable connectors)”				✓

– Tweco/Thermal Arc

 <b>WARRANTY PERIOD</b>	3 YRS.	2 YRS.	1 YR.	180 DAY	90 DAY	30 DAY	+ LABOR
ArcMaster <sup>®</sup> , PowerMaster <sup>®</sup> , Ultrafeed <sup>®</sup> , Fabricator <sup>®</sup> 3 in 1, Portable DC Welders 161S, 201TS & 186 AC/DC, Ultima <sup>®</sup> 150, WC-100B	✓						✓
Auto-Darkening Welding Helmet (Electronic Lens) Head Gear assembly which is 1 month		✓					
Victor <sup>®</sup> Regulator for Fabricator <sup>®</sup> 3 in 1: 2 years for parts, no warranty for labor		✓					
95S, Water Recirculators: 1 year for parts and labor			✓				
All Plasma Welding Consoles (i.e WC-1 Controller, WF-100 Capstain Feeder, etc)			✓				
Plasma Welding Torch and Leads Packages				✓			
Gas Regulators for "Supplied with Power Sources"				✓			
Remote Controls					✓		
Replacement Repair Parts					✓		
MIG and TIG Torches (Supplied with Power Sources)						✓	
Firepower Welders: 5-2-1 years for parts, no warranty for labor							

– Arcair

 <b>WARRANTY PERIOD</b>	1 YR.	180 DAY	90 DAY	30 DAY	+ LABOR

N7500 Auto Gouging	✓				
Gouging Torches			✓		
Exothermic Torches			✓		

## – Stoddy

### **STOODY** WARRANTY PERIOD AN ESAB BRAND

Contact your Stoddy representative for warranty information on this Product.

#### **Filing an ESAB Warranty claim.**

For all warranty claims, Buyer should contact ESAB with all relevant details such as ESAB part number, manufacturing date code, heat and control numbers, serial number, complete description of the difficulty encountered, length of time in service, the conditions under which the Goods failed, and original purchase price paid.

For: Welding Equipment/Automated Cutting Systems

Phone 1-800-426-1888

Fax 800-535-0557

For: Filler Metals

Please contact your ESAB Sales Account Manager. If you are an end user, please contact your local Authorized ESAB distributor for assistance with warranty claims.

ESAB will determine whether to have the Goods returned for inspection and repair or handled in some other manner (for example: shipping replacement Goods "no charge" or issuing credit). Credit for Welding Equipment/Automated Cutting Systems may be subject to a depreciation charge based on length of time the Goods were in service. Written approval in the form of a Return Authorization form ("RA") will be issued if Buyer is to return Goods for repair or replacement. UNDER NO CIRCUMSTANCES ARE ANY GOODS TO BE RETURNED WITHOUT PRIOR WRITTEN AUTHORIZATION FROM ESAB. A copy of the RA must accompany the return shipment of the Goods to ESAB, and the Goods must be received within 30 days of issuance of the RA. Any RA remaining open after 30 days will be cancelled, and the Buyer will be billed for any "no charge" replacement Goods supplied. Any Goods subsequently returned against a cancelled RA will be returned to the Buyer freight collect.

If a returned Good is determined to have failed for reasons other than defects in materials or workmanship within the scope of the warranty policy or if the applicable warranty has expired, Buyer will be contacted for disposition. If such a Good is to be returned to Buyer, freight charges will be borne by Buyer, and Buyer also will be billed for any "no charge" replacement Goods supplied during the investigation of the complaint.



CONTACT ESAB  
1-800-ESAB-123