

Material Safety Data Sheet

Copyright, 2013, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

PRODUCT NAME: 3MTM Bondo® Fiberglass Resin Jelly, P.N. 430, 431, 432, 432ES, 432M, 432C,

432ES, 432W

MANUFACTURER: 3M

DIVISION: Automotive Aftermarket

ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA

Telephone: 1-888-3M HELPS (1-888-364-3577)

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 10/01/13 **Supercedes Date:** 12/26/12

Document Group: 24-4166-5

ID Number(s):

60 - 4550 - 4824 - 3, 60 - 4550 - 4991 - 0, 60 - 4550 - 5638 - 6, 60 - 4550 - 5668 - 3, 60 - 4550 - 5669 - 1, 60 - 4550 - 5815 - 0, 60 - 4550 - 6606 - 2, 60 - 4550 - 7111 - 2, 70 - 0080 - 0086 - 4, 70 - 0080 - 0158 - 1, 70 - 0080 - 0159 - 9, 70 - 0080 - 0160 - 7, 70 - 0080 - 0161 - 5

This product is a kit or a multipart product which consists of multiple, independently packaged components. An SDS for each of these components is included. Please do not separate the component SDSs from this cover page. The document numbers of the SDSs for components of this product are:

29-5993-0, 24-5103-7

Revision Changes:

Section 16: Disclaimer (first paragraph) information was modified.

Section 16: Disclaimer (second paragraph) information was modified.

Kit: Component heading paragraph information was modified.

Kit: Component document group number(s) information was modified.

Section 16: Web address information was modified.

Section 1: Address information was modified.

Copyright information was modified.

Telephone header information was modified. Company Telephone information was modified.

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M

3M USA SDSs are available at www.3M.com



Material Safety Data Sheet

Copyright, 2013, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3MTM Bondo® Fiberglass Resin Jelly, P.N. 426, 430, 431, 432, 432C, 432ES, 432W

MANUFACTURER: 3M

DIVISION: Automotive Aftermarket

ADDRESS: 3M Center, St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 01/21/13 **Supercedes Date:** 09/30/11

Document Group: 24-5103-7

Product Use:

Intended Use: Automotive
Specific Use: Fiberglass Resin

SECTION 2: INGREDIENTS

<u>Ingredient</u>	C.A.S. No.	<u>% by Wt</u>
1,3-Isobenzofurandione, Polymer with 2,5-Furandione and 2,2'-Oxybis[ethanol]	26123-45-5	15 - 40
Talc	14807-96-6	10 - 30
Styrene Monomer	100-42-5	10 - 30
Magnesium Carbonate	546-93-0	7 - 15
Wollastonite	13983-17-0	3 - 7
Polyester Polymer	Trade Secret	1 - 5
Castorwax	Trade Secret	1 - 5
Chlorite (Mineral)	1318-59-8	< 2
Oxide Glass Chemicals	65997-17-3	0.5 - 1.5
Synthetic Crystalline-free Silica Gel	112926-00-8	0.5 - 1.5
Cobalt Octoate	136-52-7	0.1 - 1.0

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Paste

Page 1 of 8

Odor, Color, Grade: Pungent organic odor. Green.

General Physical Form: Solid

Immediate health, physical, and environmental hazards: May cause allergic skin reaction. May cause target organ effects.

Contains a chemical or chemicals which can cause cancer.

3.2 POTENTIAL HEALTH EFFECTS

Eve Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Inhalation:

May be harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Prolonged or repeated exposure may cause:

Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

May be absorbed following inhalation and cause target organ effects.

Ingestion

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice.

Prolonged or repeated exposure may cause:

Immunological Effects: Signs/symptoms may include alterations in the number of circulating immune cells, allergic skin and /or respiratory reaction, and changes in immune function.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Ocular Effects: Signs/symptoms may include blurred or significantly impaired vision.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

<u>Ingredient</u>	C.A.S. No.	Class Description	Regulation
Styrene Monomer	100-42-5	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Styrene Monomer	100-42-5	Anticipated human carcinogen	National Toxicology Program Carcinogens

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature No Data Available

Flammable Limits(LEL)

Flammable Limits(UEL) No Data Available

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: No unusual fire or explosion hazards are anticipated.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode.

6.2. Environmental precautions

Place in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

Clean-up methods

Page 3 of 8

Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Collect as much of the spilled material as possible. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Avoid skin contact. Avoid eye contact with vapors, mists, or spray. Keep out of the reach of children. Avoid breathing of dust created by cutting, sanding, grinding or machining. Avoid contact with oxidizing agents. Avoid eye contact with dust or airborne particles. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits. If ventilation is not adequate, use respiratory protection equipment.

7.2 STORAGE

Store away from acids. Store away from heat. Store out of direct sunlight. Do not store containers on their sides. Store away from oxidizing agents.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use in an enclosed process area is recommended. Provide appropriate local exhaust for cutting, grinding, sanding or machining. Provide ventilation adequate to control dust concentrations below recommended exposure limits and/or control dust. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control dust, fume, or airborne particles. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact. Avoid eye contact with vapors, mists, or spray. The following eye protection(s) are recommended: Indirect Vented Goggles

8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Polyvinyl Alcohol (PVA)

8.2.3 Respiratory Protection

Avoid breathing of dust created by cutting, sanding, grinding or machining. Consult the current 3M Respirator Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Page 4 of 8

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Do not ingest.

8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	Authority	Type	<u>Limit</u>	Additional Information
Magnesium Carbonate	OSHA	TWA, respirable	5 mg/m3	
		fraction		
Magnesium Carbonate	OSHA	TWA, as total dust	15 mg/m3	
Oxide Glass Chemicals	Manufacturer	TWA, as dust	10 mg/m3	
	determined			
SILICA, AMORPHOUS	OSHA	TWA concentration	0.8 mg/m3	
SILICA, AMORPHOUS	OSHA	TWA	20 millions of	
			particles/cu. ft.	
Styrene Monomer	ACGIH	TWA	20 ppm	
Styrene Monomer	ACGIH	STEL	40 ppm	
Styrene Monomer	OSHA	TWA	100 ppm	
Styrene Monomer	OSHA	CEIL	200 ppm	
Talc	ACGIH	TWA, respirable	2 mg/m3	
		fraction		
Talc	CMRG	TWA, as respirable	0.5 mg/m3	
		dust		
Talc	OSHA	TWA concentration,	0.1 mg/m3	
		respirable		
Talc	OSHA	TWA concentration,	0.3 mg/m3	
		as total dust		
Talc	OSHA	TWA	20 millions of	
			particles/cu. ft.	

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline OSHA: Occupational Safety and Health Administration

AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form:

Odor, Color, Grade: Pungent organic odor. Green.

Solid **General Physical Form:**

No Data Available **Autoignition temperature**

Flammable Limits(LEL) 1.1 %

Flammable Limits(UEL) No Data Available

Boiling Point 295 °F **Density** 1.49 g/ml

Vapor Density 3.6 [*Ref Std:* AIR=1] No Data Available Vapor Density Vapor Pressure 4.5 mmHg

Vapor Pressure No Data Available **Specific Gravity** 1.49

No Data Available pН

Melting point No Data Available **Solubility In Water** No Data Available

Solubility in Water No Data Available

Evaporation rate [Details: Slower than ether.]

Hazardous Air Pollutants 19.1 % weight [Test Method: Calculated]

Volatile Organic Compounds 283 g/l [Test Method: calculated SCAQMD rule 443.1] **Volatile Organic Compounds** 19.0 % weight [Test Method: calculated per CARB title 2]

Kow - Oct/Water partition coef No Data Available

VOC Less H2O & Exempt Solvents 283 g/l [Test Method: calculated SCAQMD rule 443.1]

550,000 - 820,000 centipoise Viscosity

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:

10.1 Conditions to avoid

Sparks and/or flames

Heat Light

10.2 Materials to avoid

Water

Strong acids

Strong bases

Strong oxidizing agents

Alkali and alkaline earth metals

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

Substance Condition Aldehydes Not Specified **During Combustion** Hydrocarbons Carbon monoxide **During Combustion** Carbon dioxide **During Combustion** Toxic Vapor, Gas, Particulate **During Combustion**

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: For quantities <100 lbs. (50kg): dispose of waste product in a sanitary landfill. For larger quantities: incinerate in an industrial or commercial facility in the presence of a combustible material.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14:TRANSPORT INFORMATION

ID Number(s):

LB-K100-0429-8, LB-K100-0520-8, LB-K100-0520-9, LB-K100-0521-0, LB-K100-0521-1, LB-K100-1053-0, 41-0003-6710-6, 41-3701-1503-6

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	C.A.S. No	% by Wt
Styrene Monomer	100-42-5	10 - 30
Cobalt Octoate (Cobalt, inorganic compounds)	136-52-7	0.1 - 1.0

STATE REGULATIONS

Contact 3M for more information.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS. Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2 Flammability: 0 Reactivity: 0 Special Hazards: None

Page 7 of 8

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:

- Section 3: Potential effects from inhalation information was modified.
- Section 5: Extinguishing media information was modified.
- Section 5: Unusual fire and explosion hazard information was modified.
- Section 7: Handling information was modified.
- Section 8: Eye/face protection phrase was modified.
- Section 8: Respiratory protection information was modified.
- Section 13: Waste disposal method information was modified.
- Section 8: Respiratory protection recommended respirators information was modified.
- Section 8: Respiratory protection recommended respirators was modified.
- Section 8: Respiratory protection recommended respirators guide was modified.
- Section 2: Ingredient table was modified.
- Section 15: EPCRA 313 information was modified.
- Section 8: Exposure guidelines ingredient information was modified.
- Section 3: Carcinogenicity table was modified.
- Section 6: Methods for cleaning up information was modified.
- Copyright was modified.
- Section 8: Respiratory protection recommended respirators punctuation was deleted.

DISCLAIMER: The information in this Material Safety Data Sheet (MSDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the MSDS available directly from 3M

3M USA MSDSs are available at www.3M.com



Material Safety Data Sheet

Copyright, 2012, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Cream Hardener (Red, White & Blue)

MANUFACTURER: 3M

DIVISION: Automotive Aftermarket

ADDRESS: 3M Center, St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 10/02/12 **Supercedes Date:** 10/01/12

Document Group: 29-5993-0

Product Use:

Intended Use: Automotive

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
BENZOYL PEROXIDE	94-36-0	30 - 60
WATER	7732-18-5	10 - 30
BENZOIC ACID, C9-11-BRANCHED ALKYL ESTERS	131298-44-7	10 - 30
ZINC STEARATE	557-05-1	3 - 7
OXIRANE, POLYMER WITH METHYLOXIRANE, MONOBUTYL ETHER	9038-95-3	1 - 5
CALCIUM SULFATE	7778-18-9	1 - 5
IRON OXIDE (FE2O3)	1309-37-1	1 - 5
FERRIC FERROCYANIDE	14038-43-8	0 - 1
FERRIC AMMONIUM FERROCYANIDE	25869-00-5	0 - 1

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Viscous

Odor, Color, Grade: Red paste with slight ester odor

General Physical Form: Solid

Immediate health, physical, and environmental hazards: Closed containers exposed to heat from fire may build pressure and

Page 1 of 8

explode. Dust clouds of this material in combination with an ignition source may be explosive. May cause severe eye irritation. May cause allergic skin reaction.

3.2 POTENTIAL HEALTH EFFECTS

Eve Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, and itching.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Prolonged or repeated exposure may cause:

Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:

Prolonged or repeated exposure may cause:

Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice.

Kidney/Bladder Effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature Flash Point

No Data Available 111 °C [Test Method: Estimated]

Page 2 of 8

Flammable Limits(LEL)

Flammable Limits(UEL)

Not Applicable

Not Applicable

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Closed containers exposed to heat from fire may build pressure and explode. Dust clouds of this material in combination with an ignition source may be explosive.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard.

6.2. Environmental precautions

For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Place in a metal container approved for use in transportation by appropriate authorities. The container must be lined with polyethylene plastic or contain a plastic drum liner made of polyethylene. Dispose of collected material as soon as possible.

Clean-up methods

Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Contain spill. Cover spill area with a fire-extinguishing foam. An aqueous film forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS. Seal the container.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. Avoid static discharge. Avoid eye contact with vapors, mists, or spray. Keep out of the reach of children. Avoid breathing of dust created by cutting, sanding, grinding or machining. Avoid eye contact with dust or airborne particles.

7.2 STORAGE

Store away from heat. Store out of direct sunlight. Keep container tightly closed. Do not heat under confinement to avoid risk of explosion

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Provide appropriate local exhaust for cutting, grinding, sanding or machining. Do not use in a confined area or areas with little or no air movement. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control dust, fume, or airborne particles. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray.

The following eye protection(s) are recommended: Safety Glasses with side shields

Indirect Vented Goggles

8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Polymer laminate

8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray. Avoid breathing of dust created by cutting, sanding, grinding or machining.

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	Type	<u>Limit</u>	Additional Information
BENZOYL PEROXIDE	ACGIH	TWA	5 mg/m3	
BENZOYL PEROXIDE	OSHA	TWA	5 mg/m3	
CALCIUM SULFATE	ACGIH	TWA, inhalable	10 mg/m3	
		fraction		
CALCIUM SULFATE	OSHA	TWA, respirable	5 mg/m3	
		fraction		
CALCIUM SULFATE	OSHA	TWA, as total dust	15 mg/m3	
CYANIDES	OSHA	TWA, as CN	5 mg/m3	Skin Notation*
IRON OXIDE (FE2O3)	ACGIH	TWA, respirable	5 mg/m3	
		fraction		
IRON OXIDE (FE2O3)	OSHA	TWA, as fume	10 mg/m3	
ZINC STEARATE	OSHA	TWA, respirable	5 mg/m3	
		fraction		

Page 4 of 8

ZINC STEARATE OSHA TWA, as total dust 15 mg/m³

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline OSHA: Occupational Safety and Health Administration

AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form: Viscous

Odor, Color, Grade: Red paste with slight ester odor

General Physical Form: Solid

Autoignition temperature No Data Available

Flash Point 111 °C [Test Method: Estimated]

Flammable Limits(LEL)

Flammable Limits(UEL)

Boiling Point

No Data Available

1.2 a/cm3

Density

Vapor Density

No Data Availa
1.2 g/cm3

Not Applicable

Vapor Pressure Not Applicable

Specific Gravity 1.2 [@ 25 °C] [Ref Std: WATER=1]

pHMelting pointNo Data AvailableNo Data Available

Solubility in Water

Evaporation rate

Negligible

No Data Available

Hazardous Air Pollutants 0 % weight [Test Method: Calculated]

Volatile Organic Compounds0 lb/gal [Test Method: calculated SCAQMD rule 443.1]Volatile Organic Compounds0 g/l [Test Method: calculated SCAQMD rule 443.1]Volatile Organic Compounds0 % weight [Test Method: calculated per CARB title 2]

Kow - Oct/Water partition coefNo Data Available

Percent volatile 20 % [Details: Water is the volatile component]
VOC Less H2O & Exempt Solvents 0 g/l [Test Method: calculated SCAQMD rule 443.1]

Viscosity No Data Available

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable. Stable unless exposed to heat, flames and drying conditions.

Materials and Conditions to Avoid:

10.1 Conditions to avoid

Heat

10.2 Materials to avoid

Accelerators

Hazardous Polymerization: Hazardous polymerization will not occur.

Page 5 of 8

Hazardous Decomposition or By-Products

Substance Condition Carbon monoxide Not Specified Not Specified Carbon dioxide Toxic Vapor, Gas, Particulate Not Specified

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Incinerate in a permitted hazardous waste incinerator. As a disposal alternative, dispose of waste product in a permitted hazardous waste facility.

This product has been classified on the basis that it is stable as sold. Material may become unstable if allowed to dry out. Classify appropriately before disposal.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14:TRANSPORT INFORMATION

ID Number(s):

LB-K100-0965-7, LB-K100-0965-8, LB-K100-0965-9, LB-K100-0966-0, LB-K100-0966-1, LB-K100-0966-2, LB-K100-0966-3, LB-K100-1035-6, LB-K100-1045-4, LB-K100-1286-7, 41-0003-7987-9, 60-4550-6614-6, 60-4550-6617-9, 60-4550-6830-8, 60-4550-6617-9, 60-4550-6617-9, 60-4550-6830-8, 60-4550-6617-9, 60-4550-6617-9, 60-4550-6830-8, 60-4550-6617-9, 60-4550-6617-9, 60-4550-6830-8, 60-4550-6617-9, 60-4550-6617-9, 60-4550-6830-8, 60-4550-6617-9, 60-4550-6617-9, 60-4550-6830-8, 60-4550-6617-9, 60-4550-6830-8, 60-4550-680-8, 60-4550-680-8, 60-4550-680-8, 60-4550-680-8, 60-4550-680-8, 60-4550-680-8, 60-4550-680-8, 60-4550-680-8, 60-4550-8, 60-4550-6981-9, 60-4550-6982-7

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - Yes Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	C.A.S. No	<u>% by Wt</u>
ZINC STEARATE (ZINC COMPOUNDS)	557-05-1	3 - 7
BENZOYL PEROXIDE	94-36-0	30 - 60
FERRIC FERROCYANIDE (CYANIDES)	14038-43-8	0 - 1

STATE REGULATIONS

Contact 3M for more information.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

WHMIS: Hazardous

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2 Flammability: 1 Reactivity: 1 Special Hazards: Oxidizer

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification

Health: 2 Flammability: 1 Reactivity: 1 Protection: X - See PPE section.

Hazardous Material Identification System (HMIS®) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint and Coatings Association (NPCA).

Revision Changes:

Section 14: ID Number(s) Template 1 was modified.

DISCLAIMER: The information in this Material Safety Data Sheet (MSDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may

Page 7 of 8

have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the MSDS available directly from 3M

3M USA MSDSs are available at www.3M.com